

Electronic Spring Coiling Machine for the Production of Compression Springs

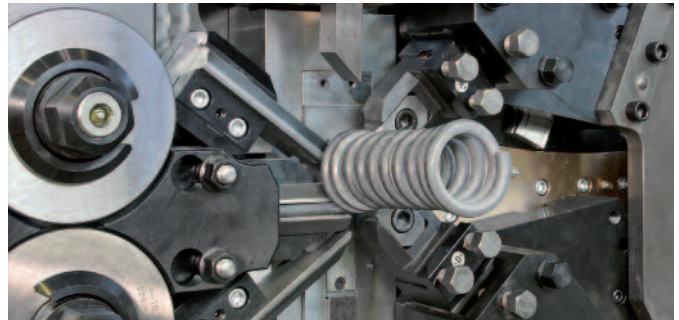
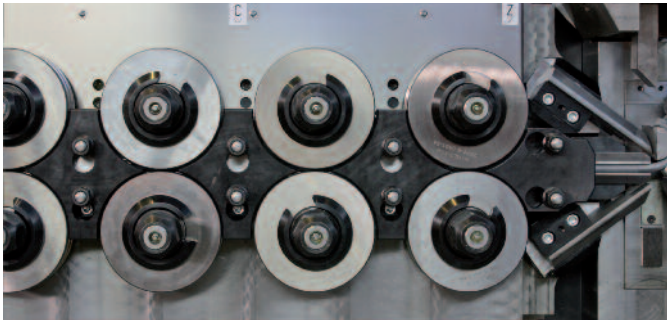


FSE 93

FSE 93

▼ Powerful infeed unit with high feeding force for tight coiling ratios

▼ Rigid coiling unit with separately programmable shape slide (top and bottom)



Our Offer - Your Benefit

- **Rigidity ensures precision for years**
- **Consequent optimization of costs per unit**
- **Extensive control software with graphic programming**
- **Low-maintenance structure**

Design Features

Machine Structure

- Auxiliary feed for drawing in the start of the wire
- High-precision feed with 4 pairs of feed rollers and programmable pneumatic roller contact pressure
- Programmable mandrel height adjustment, programmable mandrel movement available as an option
- Programmable parallel pitch, vertical pitch available as an option
- Rigid 2-finger coiling unit with shape slides which can be programmed separately from each other
- The individually programmable shape slides enable easy bending to provide the initial coiling
- Maximum upgrade level: 10 CNC axes
- PTP coiling finger for regulating different initial tensions, available for the upper and lower slide

Cutting System

- Robust cutting unit for right-handed straight cut. (Option left hand and multi cut)
- Hydraulic mandrel clamping for high cutting stability when cutting off the wire
- Individually programmable cutting speed

Software

- User-friendly programming of complicated spring geometries and CNC processes thanks to the tried and tested WAFIOS WPS 3 programming system
- Simple, program-assisted tool configuration
- Short setup times thanks to simplified input masks

Reliability and Quality

- Safety sensors and automatic shut-off sensors
- Camera system for spring measurement (option)



Quality, Reliability and Efficiency – WAFIOS FSE 93 Spring Coiling Machine

Redefining Productivity

Designed for the production of compression springs, the WAFIOS FSE 93 offers a cost-optimized solution for manufacturing all standard types of compression springs.

The reliability of the machine ensures smooth and trouble-free production – not only because any standstill time is reduced to a minimum, but also thanks to the high repetition accuracy which delivers perfect production results time after time.

With easy setup and straightforward handling, tool change and setup time is minimized and machine availability is increased to its full potential.

The WAFIOS FSE 93 supplements the existing range in the upper wire diameter range up to 12.0 mm.

Quality

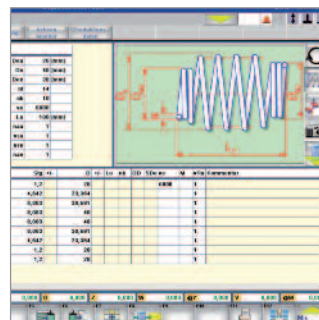
For more than 100 years the name WAFIOS has stood for the highest in terms of quality expectations, safety standards and technical innovation in German manufacturing systems engineering.

Reliability

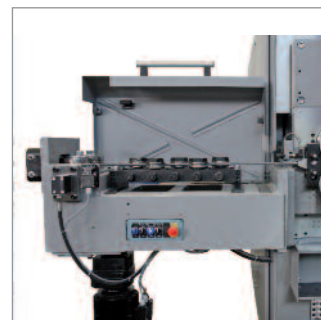
Strict quality controls, state-of-the-art production systems and many years of experience guarantee that your investment is in safe hands. Our global service network ensures high availability of WAFIOS machinery.

Efficiency

High production output and a long service life will save money and shorten the amortization time of your investment.

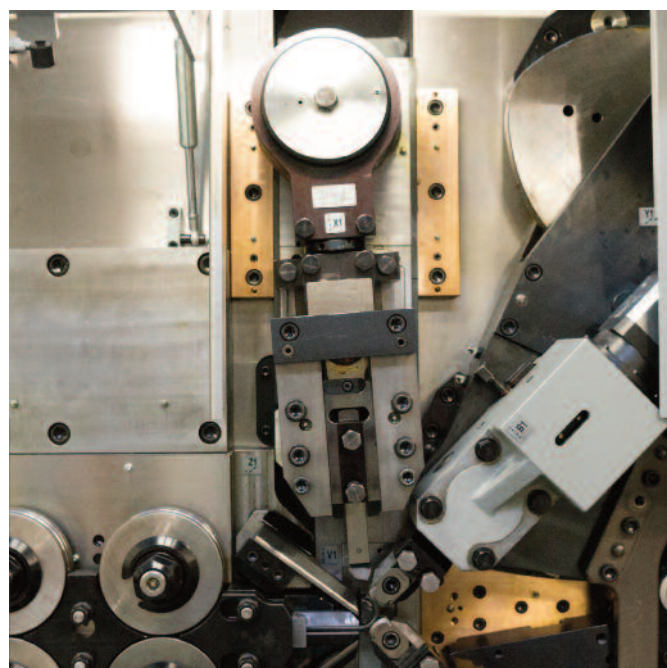


▲ WAFIOS WPS 3 programming system

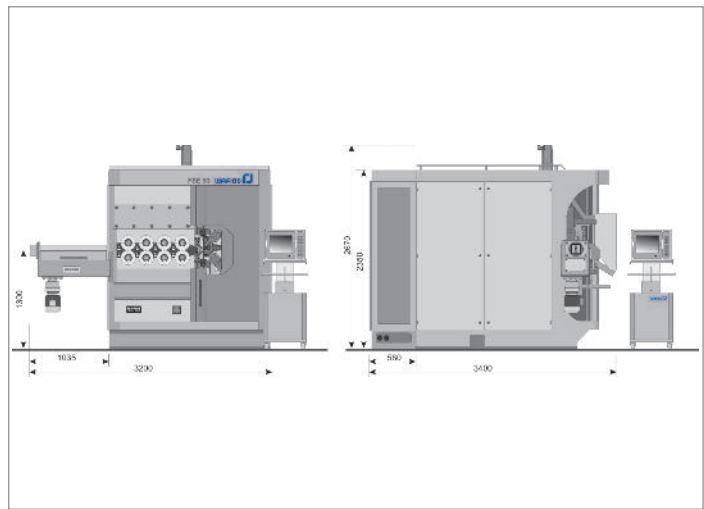


▲ Motorized auxiliary feed from 9 mm (option)

▼ Tool room FSE 93 with multi cut and PTP finger (option)



Technical Data	FSE 93
Straight cut Wire dia. (Rm 2.200 N/mm ²) Wire dia. (Rm 1.800 N/mm ²) Rotary cut Wire dia. (Rm 1.800 N/mm ²)	5,1 - 10,0 mm 5,1 - 12,0 mm 5,1 - 10,0 mm
Spring dia.	220 mm
Feed speed (max.)	80 m/min.
Springs, pcs/min (max.)	125
Dimensions l x w x h mm	3.400 x 3.200 x 2.700
Weight	ca.13.000 kg



WAFIOS Machinery Corp.
27 Northeast Industrial Road
Branford, CT 06405 USA
Phone: (203) 481-5555
Fax: (203) 481-9854
sales@wafios.us
www.wafios.us

Midwest Technical Center
9830 W. 190th Street, Unit D
Mokena, IL 60448 USA

Precision Machinery for Wire and Tube

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