Electronic Spring Coiling Machine for the Production of Compression Springs
Software
- User-friendly programming of complicated spring geometries and CNC processes thanks to the tried and tested WAFIOS WPS 3 programming system
- Simple, program-assisted tool configuration
- Short setup times thanks to simplified input masks

Reliability and Quality
- Safety sensors and automatic shut-off sensors
- Camera system for spring measurement (option)

Design Features

Machine Structure
- Auxiliary feed for drawing in the start of the wire
- High-precision feed with 4 pairs of feed rollers and programmable pneumatic roller contact pressure
- Programmable mandrel height adjustment, programmable mandrel movement available as an option
- Programmable parallel pitch, vertical pitch available as an option
- Rigid 2-finger coiling unit with shape slides which can be programmed separately from each other
- The individually programmable shape slides enable easy bending to provide the initial coiling
- Maximum upgrade level: 10 CNC axes
- PTP coiling finger for regulating different initial tensions, available for the upper and lower slide

Cutting System
- Robust cutting unit for right-handed straight cut. (Option left hand and multi cut)
- Hydraulic mandrel clamping for high cutting stability when cutting off the wire
- Individually programmable cutting speed

Our Offer - Your Benefit
- Rigidity ensures precision for years
- Consequent optimization of costs per unit
- Extensive control software with graphic programming
- Low-maintenance structure
Redefining Productivity

Designed for the production of compression springs, the WAFIOS FSE 93 offers a cost-optimized solution for manufacturing all standard types of compression springs.

The reliability of the machine ensures smooth and trouble-free production – not only because any standstill time is reduced to a minimum, but also thanks to the high repetition accuracy which delivers perfect production results time after time.

With easy setup and straightforward handling, tool change and setup time is minimized and machine availability is increased to its full potential.

The WAFIOS FSE 93 supplements the existing range in the upper wire diameter range up to 12.0 mm.

Quality
For more than 100 years the name WAFIOS has stood for the highest in terms of quality expectations, safety standards and technical innovation in German manufacturing systems engineering.

Reliability
Strict quality controls, state-of-the-art production systems and many years of experience guarantee that your investment is in safe hands. Our global service network ensures high availability of WAFIOS machinery.

Efficiency
High production output and a long service life will save money and shorten the amortization time of your investment.
<table>
<thead>
<tr>
<th>Technical Data</th>
<th>FSE 93</th>
</tr>
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<tbody>
<tr>
<td>Straight cut</td>
<td></td>
</tr>
<tr>
<td>Wire dia. (Rm 2.200 N/mm²)</td>
<td>5,1 - 10,0 mm</td>
</tr>
<tr>
<td>Wire dia. (Rm 1.800 N/mm²)</td>
<td>5,1 - 12,0 mm</td>
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<tr>
<td>Rotary cut</td>
<td></td>
</tr>
<tr>
<td>Wire dia. (Rm 1.800 N/mm²)</td>
<td>5,1 - 10,0 mm</td>
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<tr>
<td>Spring dia.</td>
<td>220 mm</td>
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<tr>
<td>Feed speed (max.)</td>
<td>80 m/min.</td>
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<tr>
<td>Springs, pcs/min (max.)</td>
<td>125</td>
</tr>
<tr>
<td>Dimensions</td>
<td></td>
</tr>
<tr>
<td>l x w x h mm</td>
<td>3.400 x 3.200 x 2.700</td>
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<tr>
<td>Weight</td>
<td>ca.13,000 kg</td>
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